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### **TECHNICAL DATA SHEET**

Revision date: 12.09.2023

## **PRE-FILL 2K TO 1K CONVERTER**

25004 **Article number:** Colour: depends on colour used Intended use: Car refinishing product/ repair. **General characteristics:** Chamäleon Pre-fill 2K to 1K converter is prefilled with propellant and specific additives that converts 2K topcoats in a 1-component, physically drying paint. The Innovative spray and valve technology guarantee a broad jet with fine atomization, a high application rate and constant pressure for a professional result. The Chamäleon Pre-fill 2K to 1K converter is a can prefilled with propellant gases, solvent and additives (275 ml) that can be filled with a 2K product (max. 100 ml) via a conventional (manual or pneumatic) filing machine. The converter converts 2K acrylic topcoat or HS

- High coverage
- Simple, time-saving application

topcoat into a 1K physically drying coat

- Excellent atomization
- Light blending

### Physical and chemical data:

Basis of binder: acrylic resin
Smell: solvent
Efficiency: depending on consistence and colour of the substrate
Drying time at 20°C, 50% relative air humidity: the drying time depends on surrounding temperature, air humidity, thickness of the applied coat and the type of paint used (refer to information from the paint manufacturer)
Size: aerosol cans, maximum nominal volume 400 ml, filling quantity 100ml
VOC-value: 214,7 g

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# **Processing conditions:**

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

## **Application process:**

Before use, carefully read and observe the warning texts on the label!

- Sand the surface to be painted and thoroughly clean with Chamäleon Silicone remover
- Larger bare surfaces must be primed with the appropriate Chamäleon primer
- The surface must be dry and free of dust and grease
- Shake can vigorously for 2 minutes
- Carry out spray test .

#### For professional use only Wear an appropriate respirator (recommended type A2/P3).

## **Storage stability:**

If appropriate storage provided (=10°-25°C, relative air humidity max. 60%)

Unused cans: 5 years

Filled cans: depending on type of paint from several hours up to 6 month (information available from your paint dealer).

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under: e-mail: info@chamaeleon-produktion.de For safety information, please refer to the corresponding safety data sheet.

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