

TECHNICAL DATA SHEET

Revision date: 26.05.2023

BUMPER PAINT

Article number: 14035, 14036, 14037

Colour: grey, black

Intended use: Car refinishing product/ Paint

General characteristics: For the repair work on plastic surfaces likely to be found in automotive industry such as bumpers, trims (skirting), outside mirrors, etc. Direct adhesion on cleaned and sanded plastic such as ABS, ABS-PC, PP-EPDM, PUR-RIM, PUR, PVC hard.
Fast drying and easy application as well as good protection against weathering are the most distinguishing marks of this product.
Temperature resistant: up to 70° C

Painting preparation process:

Hardener: -
Mixing ratio: -
Dilution: UNI Thinner, add approx. 10 - 15 %

Application process:

Application method	Pressure	Nozzle
Air / Flowjar - spray gun	3 - 5 bar	1.6 – 1.8 mm

Spraying operations	DFT	Consumption
2	40 - 50 µm	-

Flash-off time	Between the coatings	Before the oven drying
	5 min.	-

Substrate preparation:

Clean plastic thoroughly with an antistatic cleaner such as Chamäleon Silicone remover, sand after that with fine sanding wool, degrease again antistatically with Plastic cleaner or Silicone remover. Remove all traces of parting agent, to provide an improved key.

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Drying	Dust dry	Set to touch	Full hardness
Object temperature 20 °C	20 min.	60 min.	24 h

Application to use:

Hazardous materials ordinance inflammable.

VOC regulation:

EU limit value cat. B/e: 840 g/l (2007)
This product contains max. 539 g/l VOC [4,49 lbs/gal]

Storage:

at least 3 years, if stored in tightly closed original containers.

This release replaces all eventually earlier issued versions.

For additional information, not contained in this Technical data sheet, please contact the supplier via:
info@chamaeleon-produktion.de

For safety information, please refer to the corresponding Safety data sheet.