

TECHNICAL DATA SHEET
Revision date: 15.02.2023
PLASTIC FILLING PRIMER

- Article number:** **26015**
- Colour:** light grey
- Intended use:** Car refinishing product/ Filler
- General characteristics:** Chamäleon Plastic filling primer is a fast drying plastic primer with good filling properties for the use on many commonly used plastics in the automotive sector. Due to its special formulation Plastic filling primer can also be applied on extremely difficult plastics such as PP without additional pretreatment. Complex processes such as flame treatment or plasma processing become unnecessary in many cases.
Recoatable with 1K and 2K topcoats.
- Substrates:** Adhesion promoter for the following substrates/plastics: PP-EPDM, ABS, PC, ABS-PC, PP PMMA, PA, PUR, PVC and GfK
- Pretreatment / Cleansing:** Pre-cleansing
- Quality and properties:**
- Excellent adhesion
 - Fast drying
 - Adhesion promoter for PP

Application process:
Preparation: Shake can vigorously until the mixing balls move freely!

Spraying operations	DFT	Consumption
2 - 3 faint coats	15 - 40 µm	-

Flash-off time	Between the coatings	Before the oven drying
	2 - 3 min.	-

Processing conditions:

Please only use in an adequate ventilated environment with an ample supply of fresh air. Processing temperature should be at least +10 °C and max. air humidity should not exceed 80%.

Drying	Dust dry	Recoatable
	approx. 5 - 10 min.	approx. 15 - 20 min.

After use:

Turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

Storage:

In tightly closed original containers at least 2 years shelf life

VOC-Regulation:

EC limiting value for the product (cat. B/e): 840 g/l (2007)

This product contains max. 757 g/l VOC [6.32 lbs/gal]

This release replaces all eventually earlier issued versions.

For additional information, not contained in this technical data sheet, please contact the supplier under:

e-mail: info@chamaeleon-produktion.de

For safety information, please refer to the corresponding safety data sheet.